

パイプベンダー金型表

管外径	SQベンダー金型R					HOT/CB ベンダー金型R							ベンダー金型(旧型)R	
φ31.8	15.9	16.5	17.5	20	21	45	47.5	49.5	50	51	52	53	116.5 256 (φ31.7)210	
	22.5	25	30	32	35	54	55	57	60	63	65	67.5		
	36.5	37.5	38.1	39	40	70	72.85	75	76.2	80	82.5	88		
	45					90	95.7	100	105	120	128	150		
						216	229							
						80(ダブル)								
φ34	17.5	20	22.2	25.4	30	40	45	46	50	51	53	54	200	
	35	38.1	40	50.75		57	60	65	75	85	88	90		
						100	110	120	129	131	138	140		
						160	165	175	255	350				
φ34.5						40	48	66						
φ35	52					52	150						240 257.5 307.5	
φ38.1	19.05	20	21	22.5	23.8	38	40	45	50	50.3	50.8	51	282 (φ38.4)246	
	25	25.65	27	28	30	52.5	54.45	55	56.2	57(90° 専)	57.1	57.15		
	31.5	32	32.6	35	36.05	60	61.5	62	63.5	65	66.45	67.95		
	37.5	38.1	39	40	40.5	69	70	71.4	72.5	75	76.2	78.5		
	41	42.5	44	45	46	80	81	81.5	84	84.5	86	87.5		
	47	47.5	50	50.8	52.5	88	90	92	94.5	97.5	98.19	100		
	54	57	60	61		103.75	105	105.5	108	111	112.5	115		
						117	119	120	124	125	128	129.8		
						132.3	135	136.5	138	140.75	148	148.75		
						150	152.5	158.2	160	164.5	166.6	172.5		
						175	179.9	180	184	190	200	214.2		
						225	235	240	276	280	300	327		
						331								
						120(2つ割)								
					382(SUS)		150(ヒレ付)							
φ38.1 オメガ	25	30	35	37.5	40	57.1	60	75	80	90				
	50													
φ40.0						120								
φ41.1						120								
φ42.2	47.5	60				250								
φ42.4	23.5	43				63.5	70.5	150						

パイプベンダー金型表

管外径	SQベンダー金型R					HOT/CB ベンダー金型R							ベンダー金型(旧型)R
φ42.7	21.35	22.5	25.5	26.1	28	45	55	57.5	60	64.05	65	67.5	140
	30.75	32.5	34	35	37.5	70	73.9	78.3	81.7	88	95.6	97.8	
	40	42.5	45	47.5	50	98	100	106	109.5	111	120	122.5	
	54.5	55	57.5	59	63.5	125	127	130	133.9	135	142.5	145.6	
						147.8	150	151	161.7	165	173	182.7	
					200	205	225	237	280	285	315		
φ44.3	28.5	37.5	41.275	48									
φ45	22.75	25	27.25	27.55	30	57.5	60	61.435	62.75	65	66.75	67.5	200
	31	31.75	33.75	35	37.5	68.25	68.75	69	72.75	75	80	81.75	
	40	41.5	42.5	45	46.5	83	85	87.5	89.5	90	92	95.5	
	47.5	50	57.5	58.5	60.5	100	102	105	110	112.5	113.75	115	
	63	67	83			116	117	120	125	126	127.5	132.5	
						135	136.25	141	147.5	150	152.5	155	
						158	159.5	165	172.75	180	190.7	192.5	
					200	230	250						
φ46												180	
φ47.6	23.8	47.5	50			71.4	72.65	77.5	118.5	125	142.5	150	
φ47.9	60					75							
φ48.3						58	152.5						
φ48.6	24	24.3	25	26	27.25	65	70.95	73	73.65	75	78	80	200
	29.05	32.5	37	37.5	38.1	87.15	88	91.7	91.75	97.5	99	100	
	40	43.2	45	47.5	50	103	117.9	120	122.75	125	135	145	
	50.95	52.3	55	57.5	61	150	170	171.85	173	175	220	225	
	65	66.75	71	73	75	240	250	305					
φ49	46	60				60	67.5	73.5					
φ49.3						67.5							
φ50	52	60				60	80						

パイプベンダー金型表

管外径	SQベンダー金型R					HOT/CB ベンダー金型R								ベンダー金型(旧型)R	
φ50.8	25.4	27	29.65	30.15	31.3	63.5	65.2	68.1	70.58	71.2	73	74	200		
	31.75	33	35	36	37.9	75	76	76.2	77.45	78.5	80	81			
	38	40	41	45	45.65	81.45	83	85	85.95	87	90.42	90.45			
	46	47.5	49.5	50	50.8	92	95.25	96.8	97	100	101.6(90° 専)				
	51.3	52	53.4	54	55	102	105	108	110	112.5	114	120			
	55.9	57.2	59.45	60	61.5	121.5	123	125	127	128	130	132.75			
	62.5	63.5	65	66.5	67	135	140	142.5	146	149	150	152			
	69.5	73	75	86		158.75	163	170	172.5	175	179	179.5			
						189	190	190.5	200	211.05	215	222			
						225	230.85	233	237.5	250	254	287			
						290	300	308	316	341	350	400			
						50.8(劣化)		95(2つ割)							
	φ53.5						65								
	φ54	27	30.15	31.75	33.5	35	70	75	81.75	82.5	84.2	85		86.25	
36.5		38.25	39.5	41	42.5	90	92	95.25	96.5	104	105	106.5			
45		50	54	57	59.2	110	114	120	125	127.5	135	136.25			
65		68	70	75	76.5	137.5	140	140.75	145	150	155	158.75			
82.6						165	171	172.5	183.5	186.25	189	192.5			
						195	225	250							
					86.25(2つ割)										
φ55.1	30	56.4				82.7	90	150							
φ56	60					84	300								
φ57.1	28.6	31	33.5	35	36.5	57.15	83	85.6	86.4	86.5	90.9	95.25			
	38	40	43.5	45	50	99.9	105	110	114	133.5	135	140			
	52.5	55	57.15	66.65	72.5	142.5	144	148.5	150	157.5	165	166.5			
	75	85				170	175	182.5	190	200	225	250			
						319.32									
	(φ59.5)=70														
φ60.3	30.15	35	36.5	37.5	45	79	87.5	90(90° 専)	90.45	91	95	96	140		
	47.5	50	55	60.25	60.3	96.5	99.5	101.6	108	115	125	135			
	62.25	64	65	70	75	142.5	150	152	160	162.7	165	168.5			
	76.2	85	87.5			180	200	210	225	280	450				

パイプベンダー金型表

管外径	SQベンダー金型R					HOT/CB ベンダー金型R							ベンダー金型(旧型)R		
φ 60.5	50.8	57.2	99												
φ 62						84.85									
φ 62.7						190	190.5								
φ 63.5	31.75	33.5	38.1	40	41.25	63.5	95.25	100.5	104	109.5	120	124.5	210	225	
	45	46.5	50	50.8	51.3	127	135	141.5	150	152.4	160	165			
	55	57.5	60	63.5	65	172.5	175	180	190.5	195	200	211.5			
	67.2	73	75	76.2	80	230	250	254	300	350	380	400			
	82.5	85	87.5	95	115	200(ヒレ付)									
φ 65	86					97.5	160	180							
φ 66						215									
φ 67.5						100									
φ 70	50.8	70	73.5	75	90	60	75	105	110	125	140	152.4			
						165	175	200	210	400					
φ 73	57.5	63.5				100	210	250	320	350					
φ 75						113									
φ 75.4	44.5														
φ 76.2	38.25	40	50	57.5	70	103	104	112	130	137	150	160	450		
	72	76.2	82.5	95		165	200	204.4	230	250	300	305			
						310	350	400	500	200(ヒレ付)					

パイプベンダー金型表

管外径	SQベンダー金型R	HOT/CB ベンダー金型R	ベンダー金型(旧型)R
φ84			220
φ88			185
φ89		140	250 300

(金型にRの記載なし、Rは計測値)